

RESHORING

An iceberg floating in the ocean. The tip of the iceberg is visible above the water surface, while the much larger, jagged base is submerged below. The sky is blue with light clouds, and the water is a deep blue.

**IF YOU ONLY KNEW WHAT
IS BELOW THE SURFACE
DOING BUSINESS OFF SHORE**

- ★ **GREAT INITIAL PIECE COST**
- ★ **INTRIGUING PROMISES**

- ★ **ESCALATING LABOR COSTS**
- ★ **SURPRISE FEES**
- ★ **COUNTRY SPECIFIC FEES**
- ★ **LARGER INVENTORIES**
- ★ **LARGER SUPPLY CHAINS**
- ★ **TIME DELAYS**
- ★ **LANGUAGE DIFFERENCES**
- ★ **BALLOONING COSTS**
- ★ **INCONSISTENT QUALITY**
- ★ **RISK INTELLECTUAL PROPERTY**
- ★ **RISK OWNERSHIP**
- ★ **NEGATIVE LOCAL LEGAL OPINIONS**
- ★ **U. S. ASSIST COSTS**
- ★ **EXTRA HANDLING DAMAGE**
- ★ **MANY LABOR ISSUES !**

Our Facility Planners not only plan and manage to a better location but we plan and manage to a better manufacturing process cost. We are experts in solving process challenges as our clients relocate. In most cases our client's were able to accomplish similar tasks at similar total states-side costs considering the significantly shorter supply chains.

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